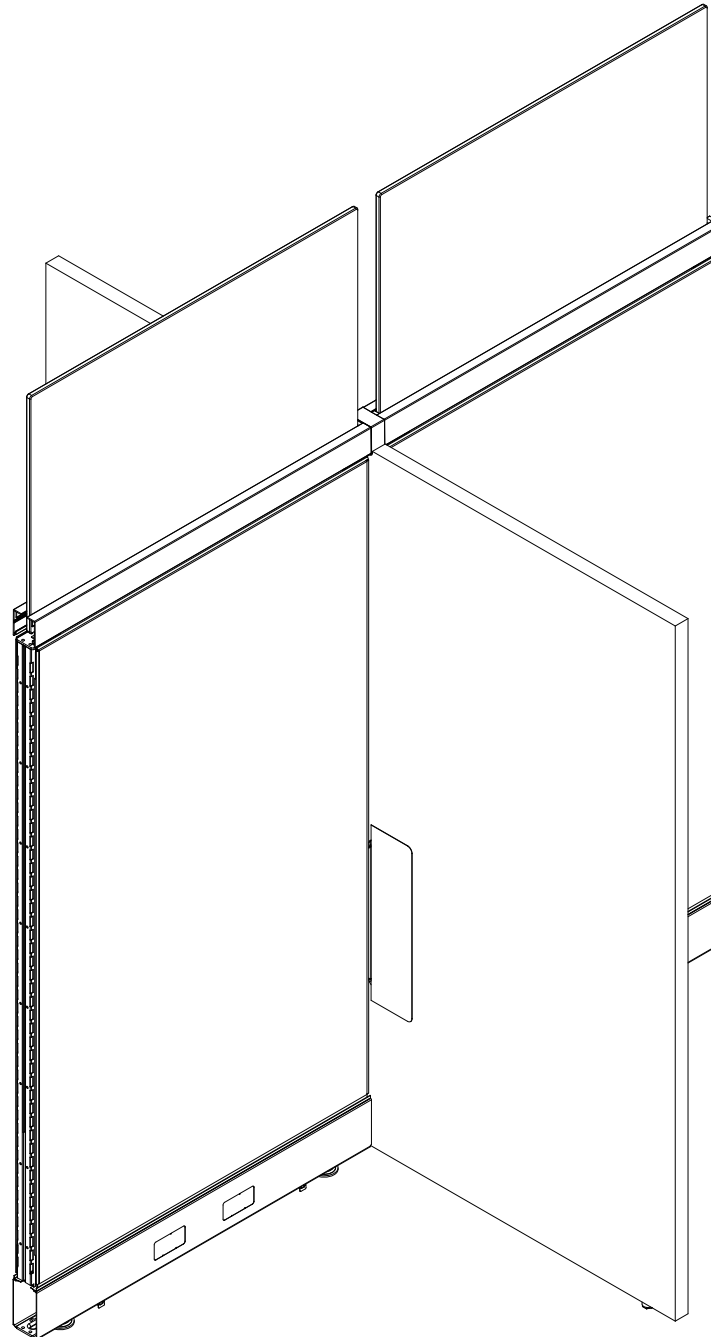
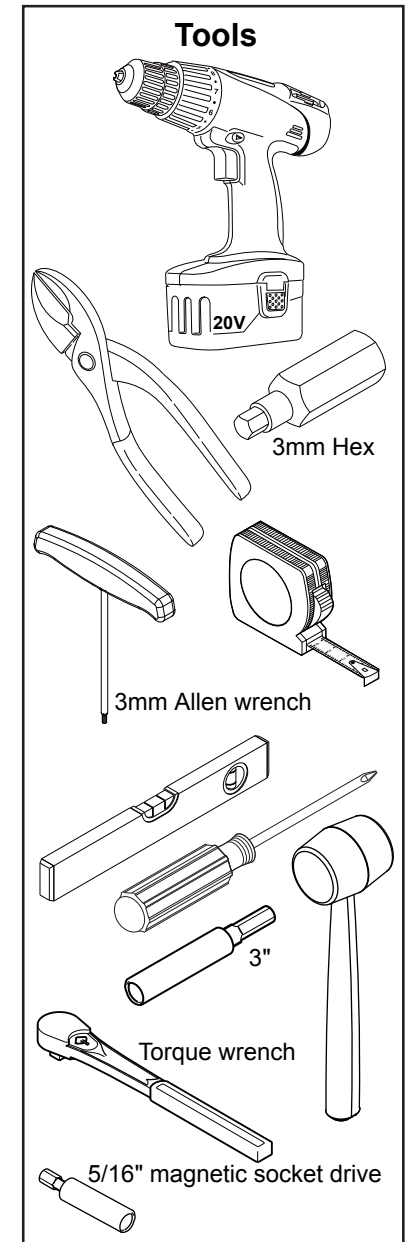


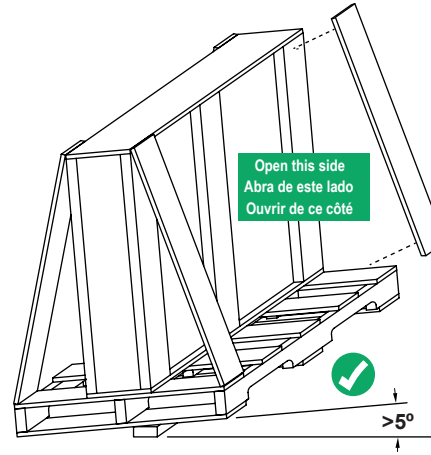


888.STEELCASE (888.783.3522)
www.steelcase.com
© 2025 Steelcase Inc.
Grand Rapids, MI 49501
U.S.A.



⚠ WARNING ⚠ ADVERTENCIA ⚠ AVERTISSEMENT


READ DIRECTIONS AND
MANUAL FIRST
LEA PRIMERO LAS
INSTRUCCIONES Y EL MANUAL
LISEZ D'ABORD LES
DIRECTIVES ET LE GUIDE



RISK OF SERIOUS INJURY
RIESGO DE LESIONES GRAVES
RISQUE DE GRAVES BLESSURES!

Safety Instructions Instrucciones de Seguridad Consignes de Sécurité


- Before opening, ensure crate is stable and tilted at least 5 degrees to prevent glass from falling out.
 - To open, cut any bands first and pry off boards on front of crate.
 - Before removing glass, check crate and remove protruding nails or screws that could scratch glass.
 - Wear appropriate personal protective equipment (safety glasses, gloves, safety shoes and skin protection).
 - Tempered Glass is very heavy and can shatter while handling. Use two or more people to handle glass.
 - Handle carefully. A scratched surface, damaged surface, or edge impact can cause the glass to shatter suddenly into sharp pieces.
-
- Antes de abrir, asegúrese de que la caja esté estable e inclinada al menos por 5 grados para evitar que el vidrio se salga de la caja.
 - Para abrir, corte primero las bandas de embalaje y luego separe las tablas del frente de la caja.
 - Antes de retirar el vidrio, chequee la caja y quite los clavos o tornillos salientes que puedan rayar el vidrio.
 - Use el equipo apropiado de protección personal (gafas de seguridad, guantes, zapatos de seguridad y protección para la piel).
 - El vidrio templado es muy pesado y se puede romper durante su manipulación. Use dos o más personas para manipular el vidrio.
 - Manéjelo con cuidado. Una superficie rayada o dañada, o el impacto sobre el borde pueden causar que el vidrio se rompa de repente en trozos afilados.
-
- Avant d'ouvrir, assurez-vous que la caisse à claire-voie est stable et inclinée d'au moins 5 degrés pour éviter que la vitre bascule hors de la caisse.
 - Pour ouvrir, coupez d'abord les bandes d'emballage, puis écartez les bords sur le devant de la caisse.
 - Avant de retirer la vitre, vérifiez la caisse et enlevez les clous ou les vis qui pourraient dépasser et qui pourraient égratigner la vitre.
 - Portez de l'équipement de protection individuelle approprié (lunettes de sécurité, gants, chaussures de sécurité et vêtements de protection).
 - Le verre trempé est très lourd et peut se briser en éclats lorsqu'on le manipule. Au moins deux personnes sont nécessaires pour manipuler la vitre.
 - Manipulez avec soin. Une surface égratignée ou endommagée ou encore un choc sur le rebord peut faire en sorte que le verre se brise soudainement en éclats tranchants.

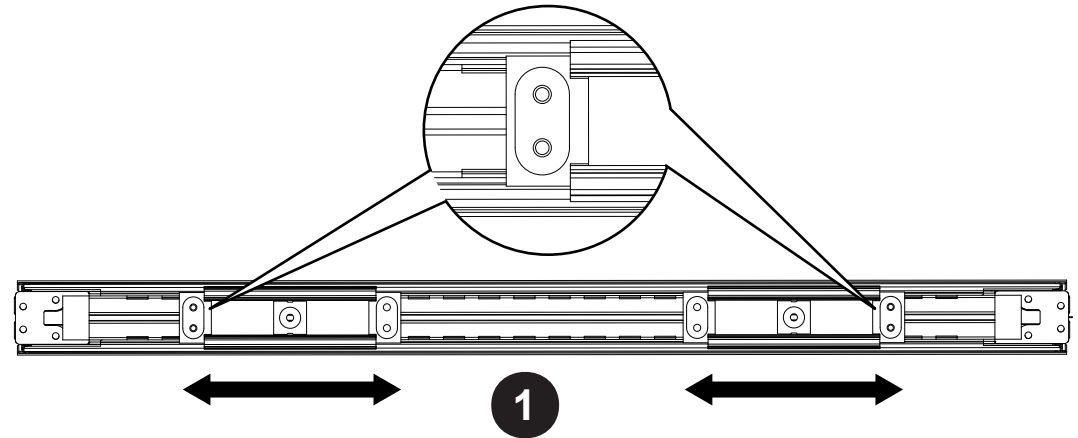
1. Attach panel to Tektis system as you normally would. Reference Assembly Direction 164378 for panel-to-panel connections.

2. Position glass-holding channels on top rail of top stacker, using existing holes to locate the channel side-to-side.

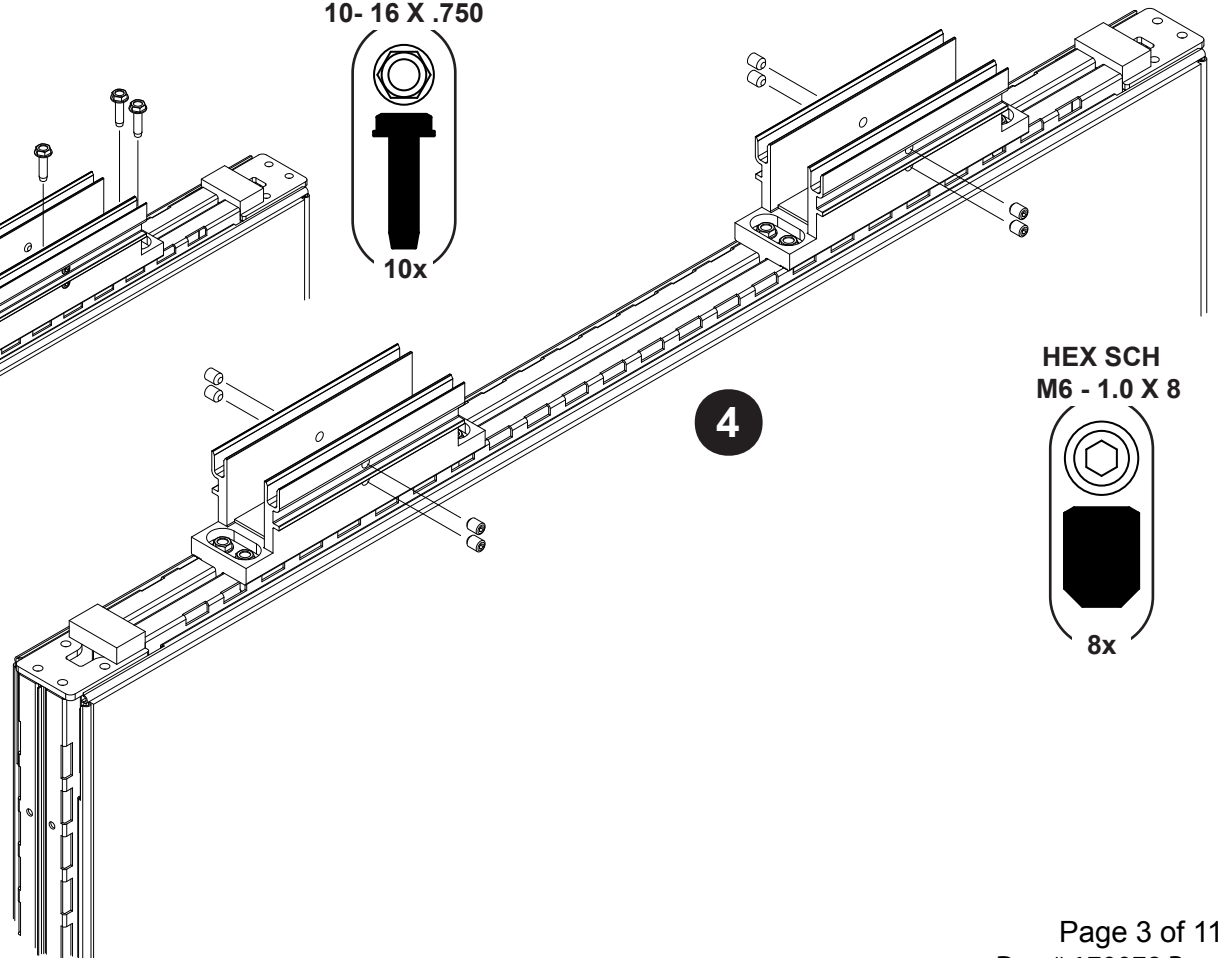
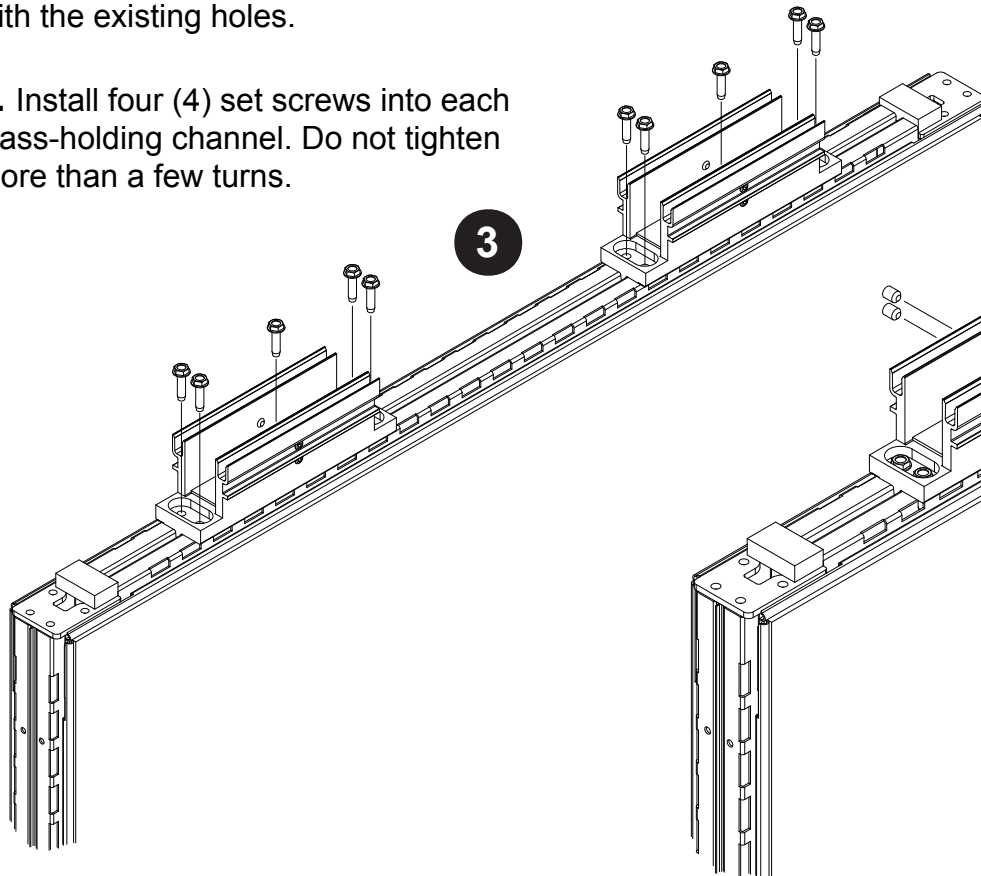
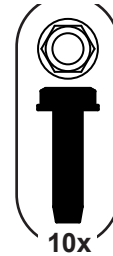
3. Secure the channels to the top rail using ten (10) self-drilling screws.

Tip: Begin with the two screws that align with the existing holes.

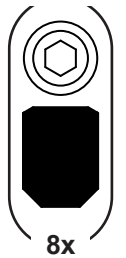
4. Install four (4) set screws into each glass-holding channel. Do not tighten more than a few turns.



TPG, HEX WASHER HD
10- 16 X .750



HEX SCH
M6 - 1.0 X 8



OPTIONAL: Frameless glass stacker on top of tackable stacker(s)

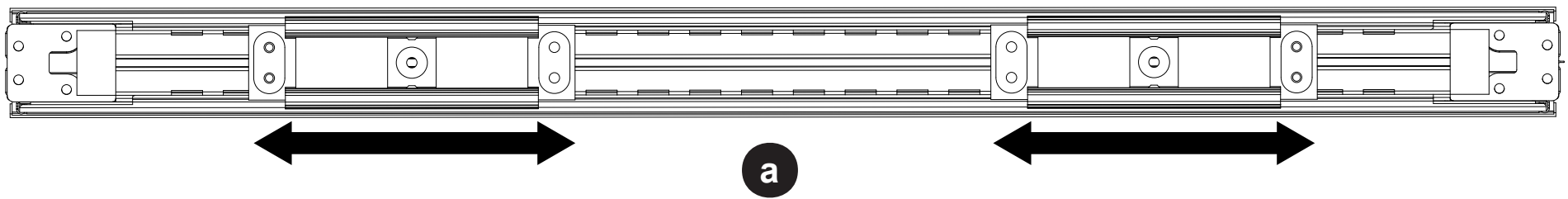
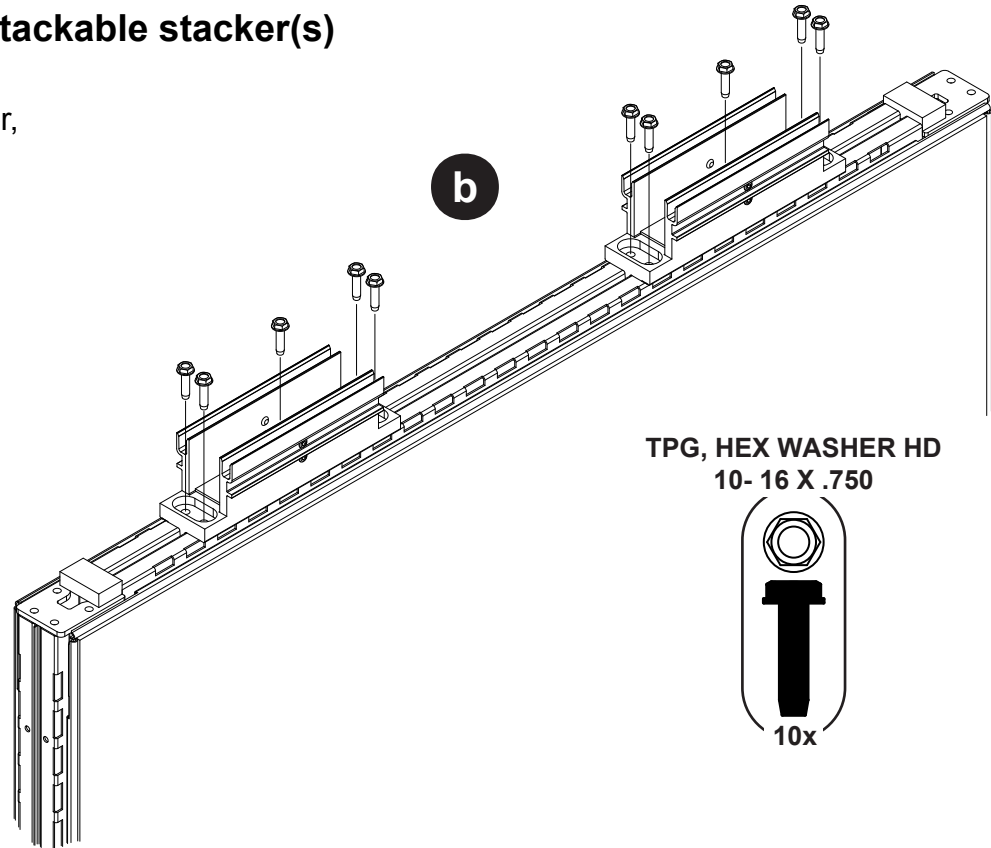
a. Position glass-holding channels on top rail of top stacker, using existing holes to locate the channel side-to-side.

b. Secure the channels to the top rail using the self-drilling screws.

Tip: Begin with the two screws that align with the existing holes.

c. Attach tackable stacker to Tektis system as you normally would. Reference Assembly Direction 161550.

d. Follow the remaining assembly direction process.

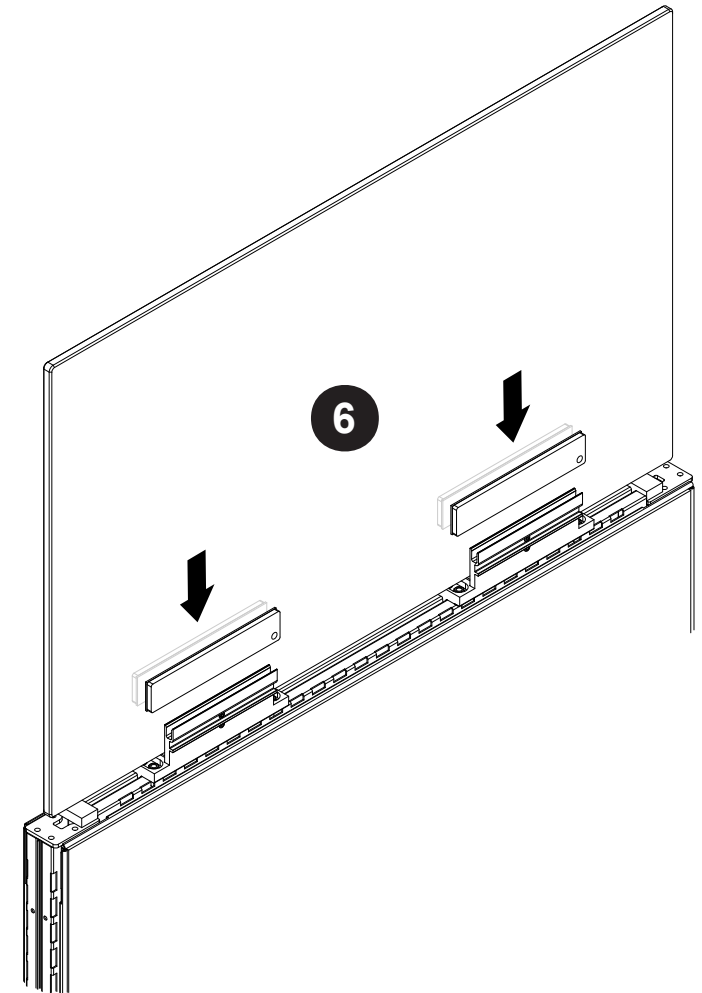
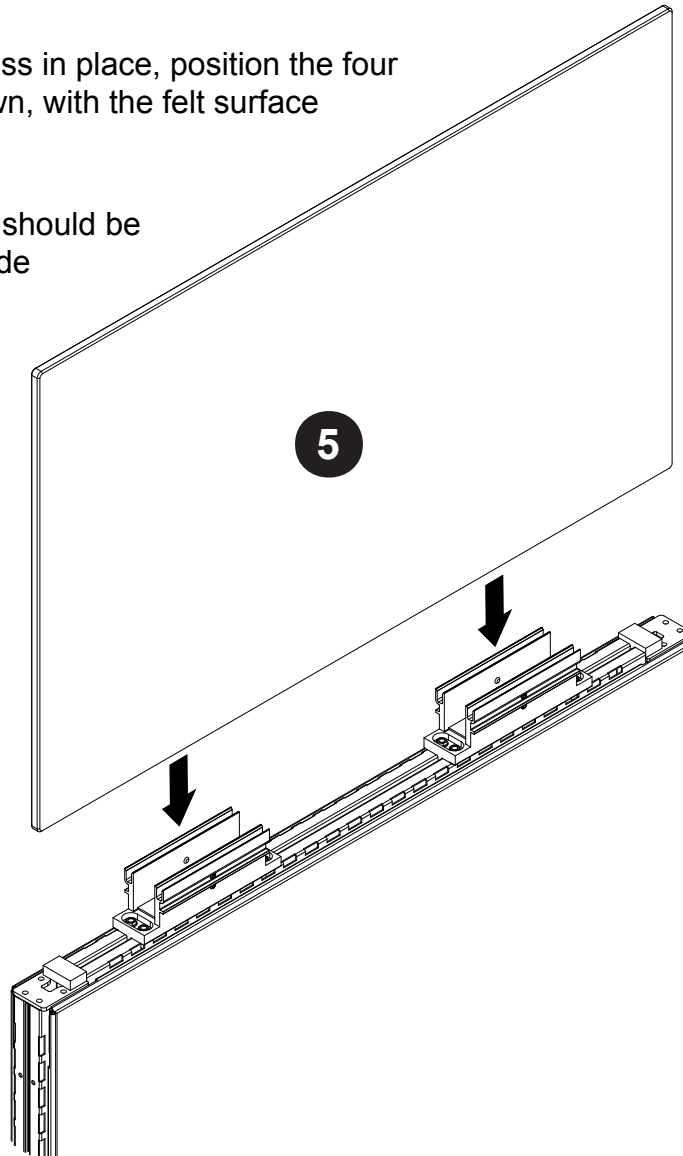


5. Position glass to rest on felt pads within glass-holding channel. Align the glass to be centered on the panel.

Tip: Leave a gap of 0.39" (10 mm) at both ends of the panel.

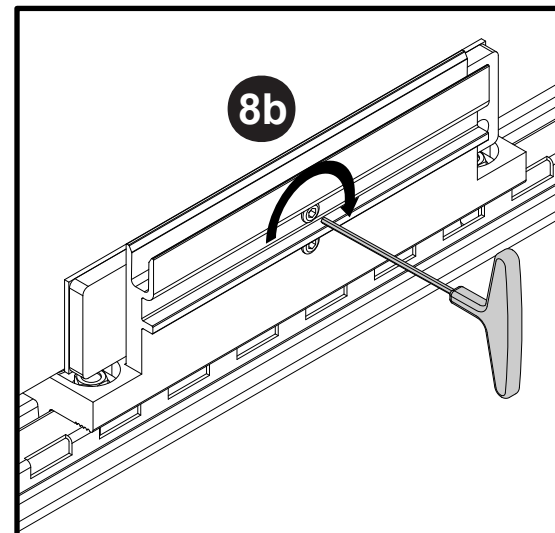
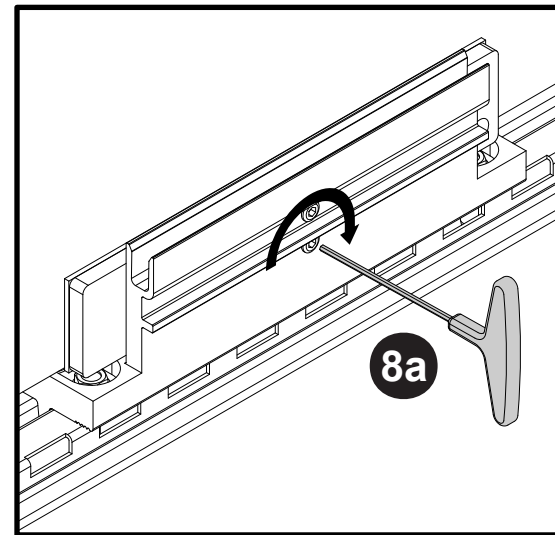
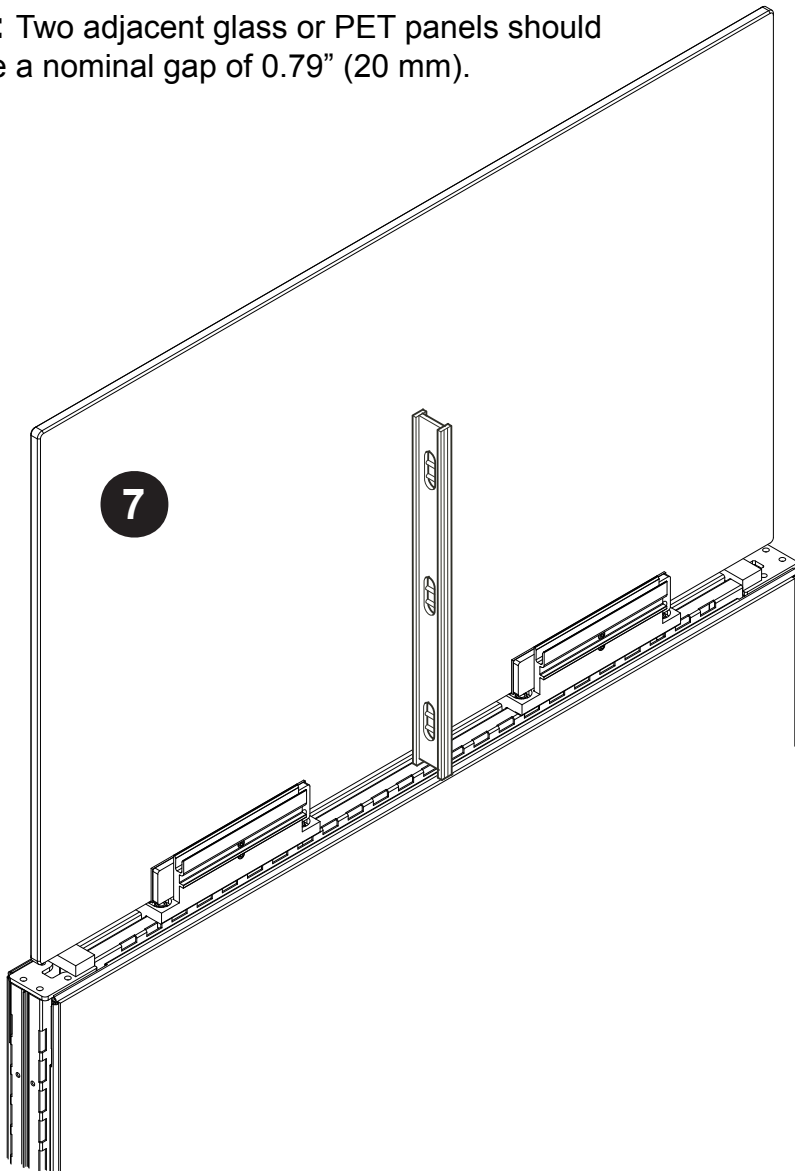
6. While holding the glass in place, position the four pressure plates as shown, with the felt surface contacting the glass.

Tip: No pressure plate should be placed with the metal side contacting the glass.

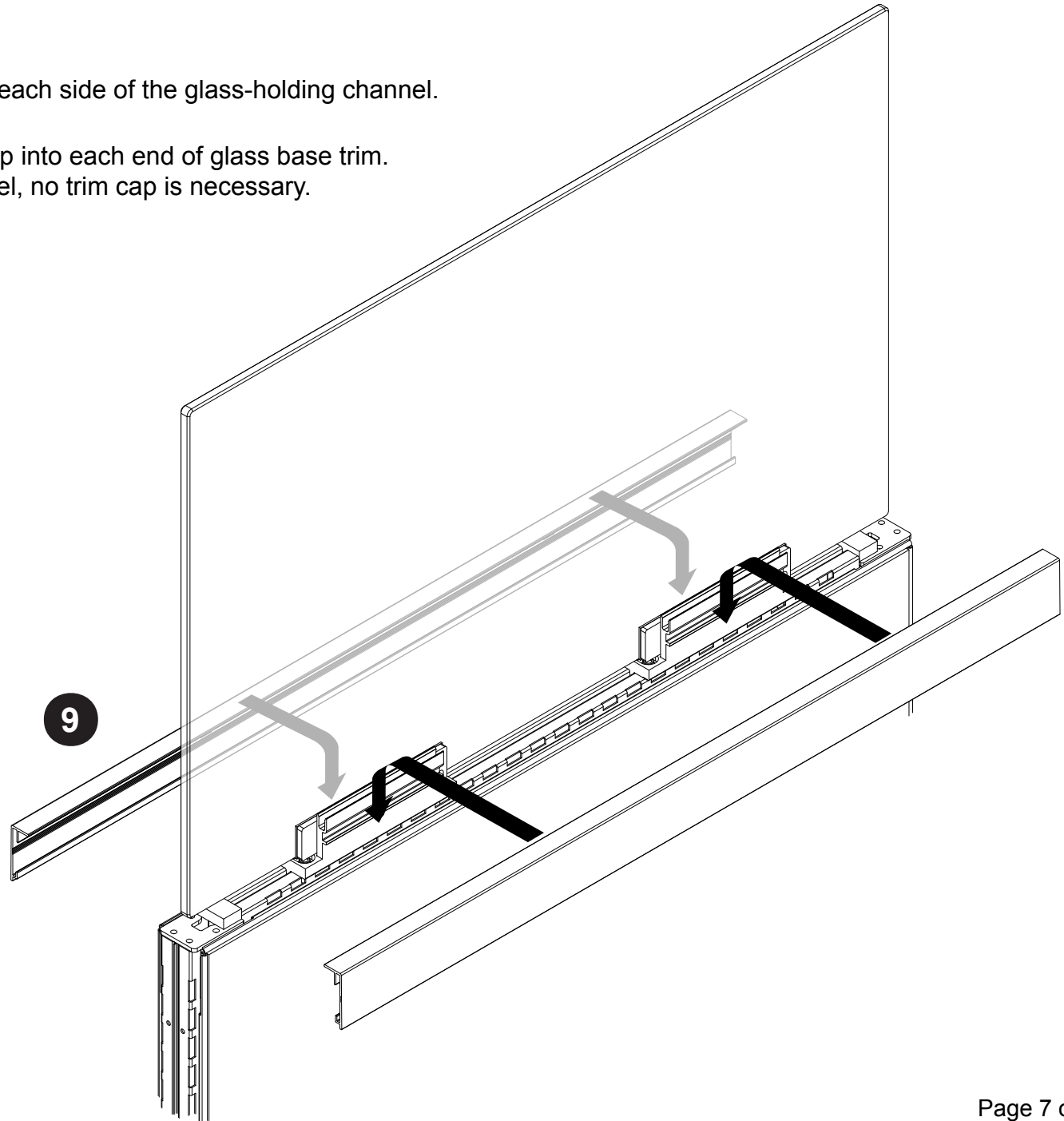


7. Hand tighten the four lower set screws against the pressure plate to center the glass in the channel.
8. Hand tighten the four upper set screws to plumb. Once plumb, confirm that all set screws are tightened to 25 +/- 5 in. lbs.

Tip: Two adjacent glass or PET panels should have a nominal gap of 0.79" (20 mm).

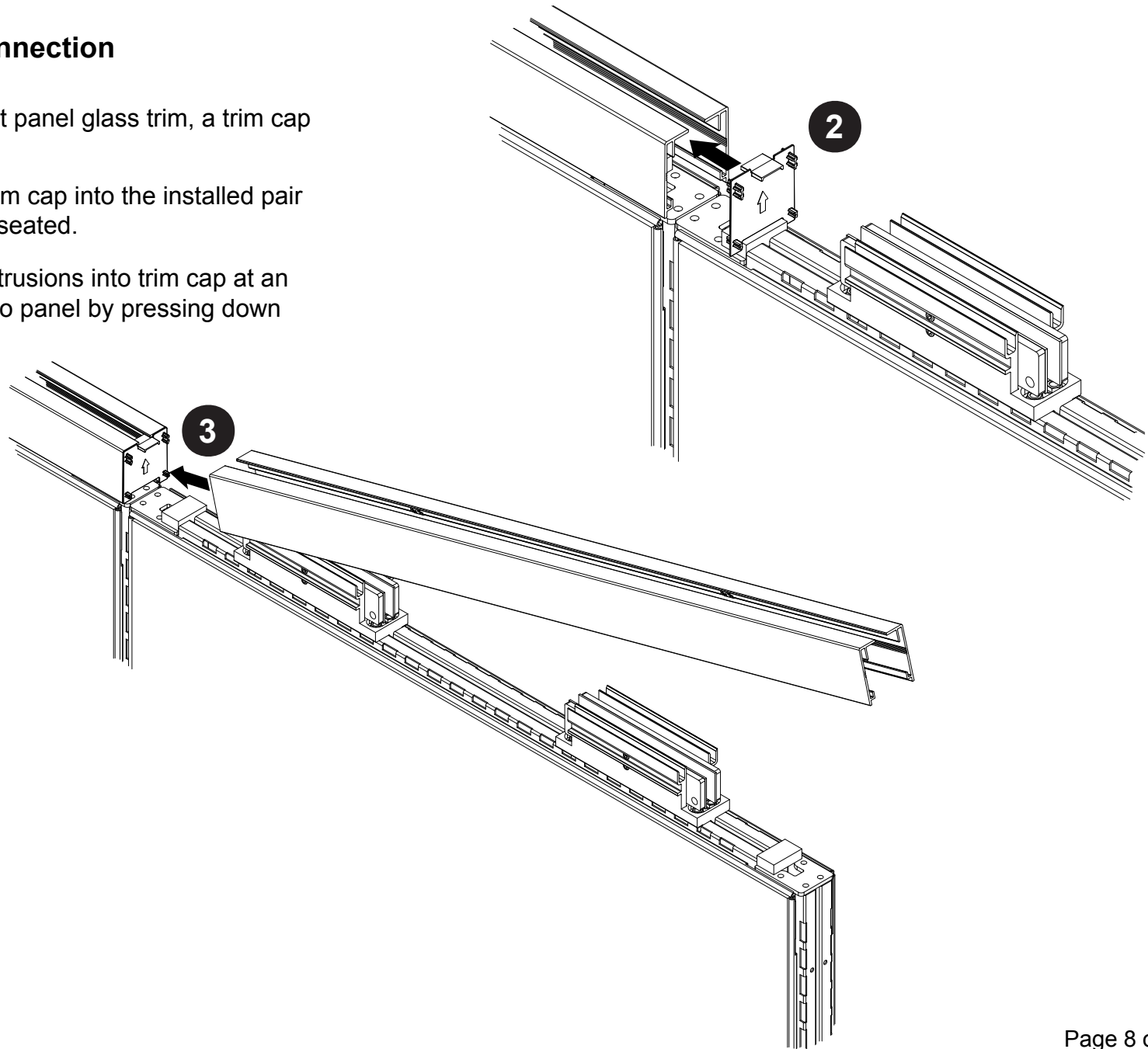


9. Install aluminum glass base trim to each side of the glass-holding channel.
10. Push the appropriate plastic trim cap into each end of glass base trim.
If the end of the trim abuts a taller panel, no trim cap is necessary.



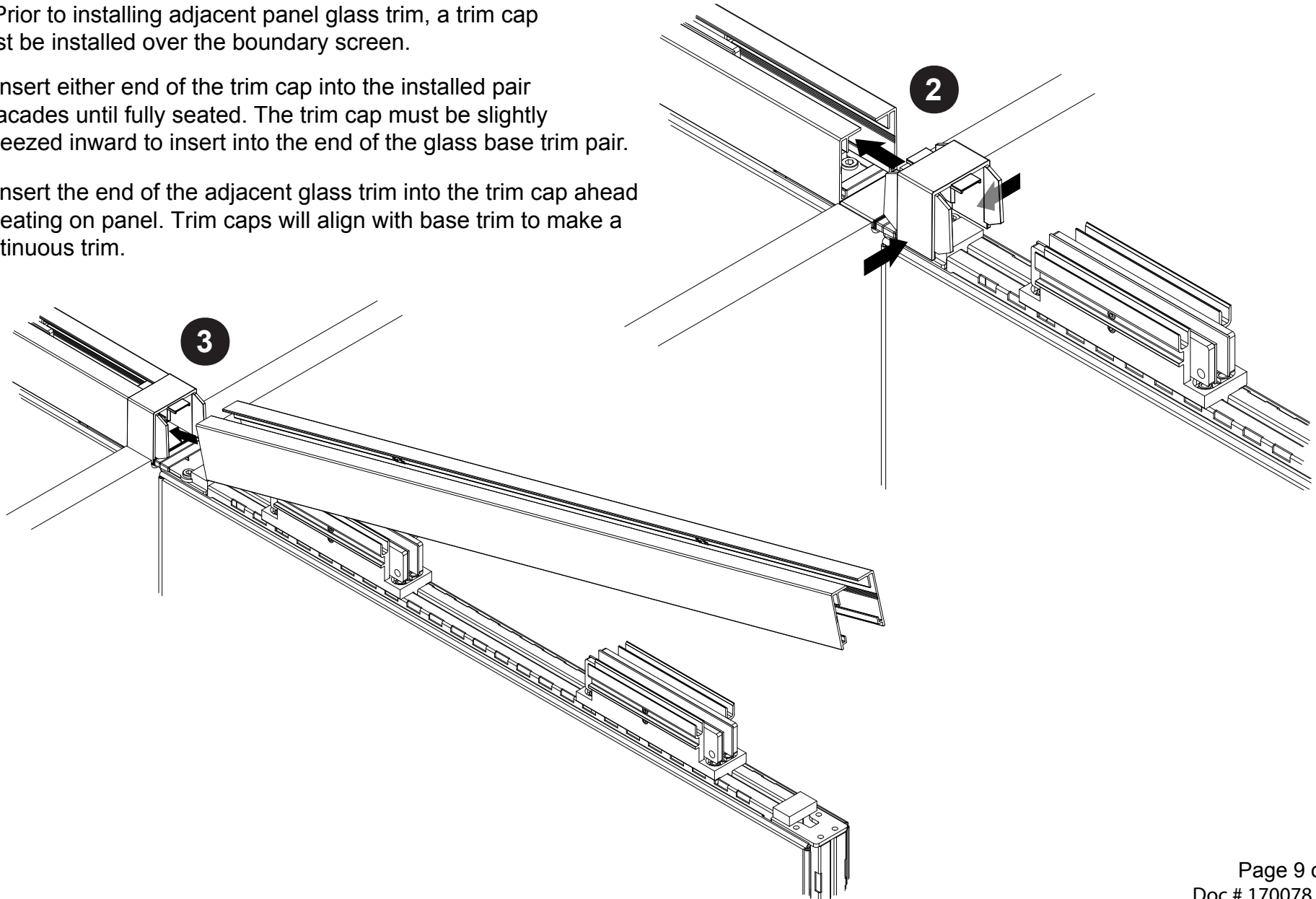
For Panel-to-Panel Connection

1. Prior to installing adjacent panel glass trim, a trim cap must be installed as shown.
2. Insert either end of the trim cap into the installed pair of glass base trim until fully seated.
3. Insert the ends of trim extrusions into trim cap at an angle then install extrusion to panel by pressing down to engage clips



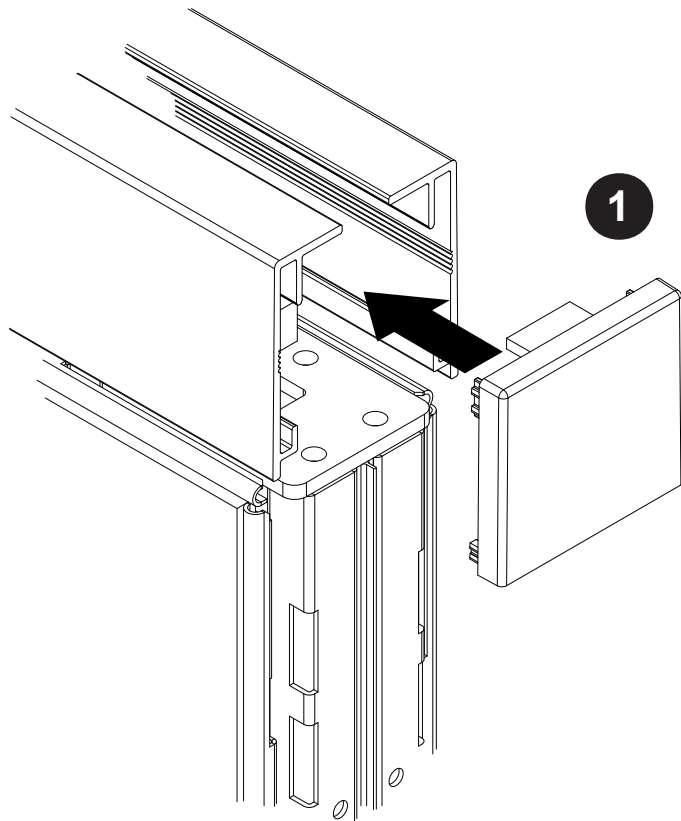
For passing over a Boundary Screen

1. Prior to installing adjacent panel glass trim, a trim cap must be installed over the boundary screen.
2. Insert either end of the trim cap into the installed pair of facades until fully seated. The trim cap must be slightly squeezed inward to insert into the end of the glass base trim pair.
3. Insert the end of the adjacent glass trim into the trim cap ahead of seating on panel. Trim caps will align with base trim to make a continuous trim.



For Basic End Caps

1. Insert the tabs of the end cap trim into the end of the glass base trim pair until fully seated.



For End Caps with Vertical Trim Transition

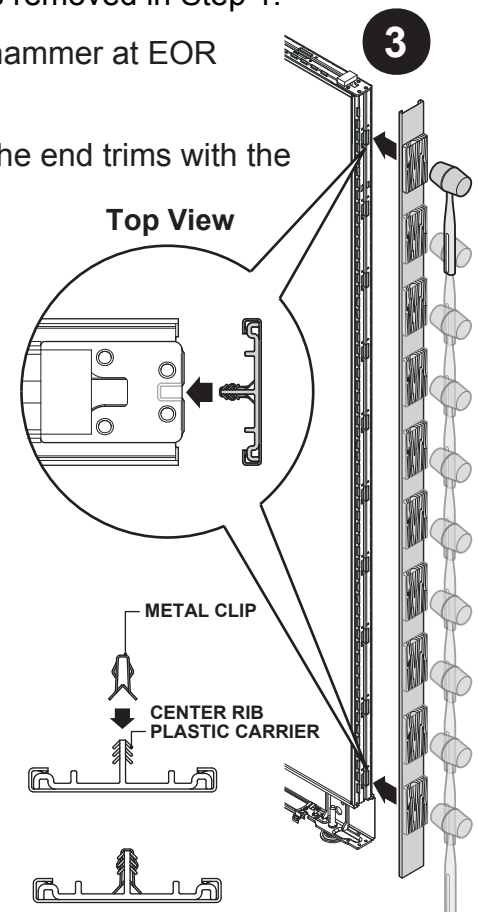
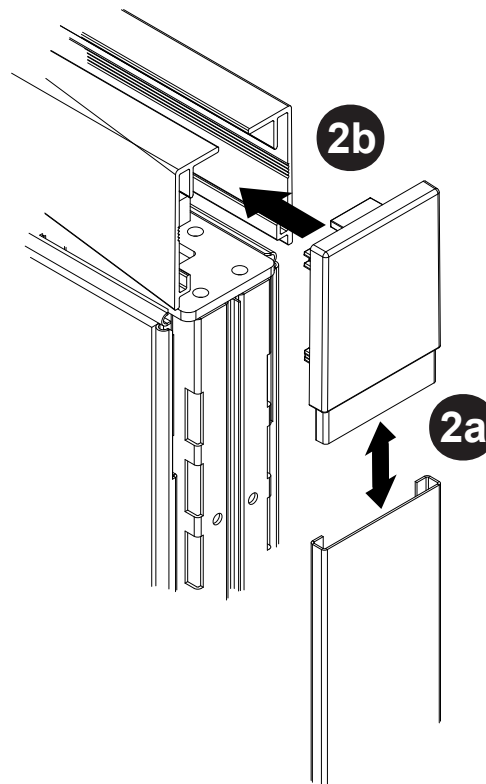
1. Expose the free ends of a glass base trim pair. In most cases, they should be accessible while installed. For some change of height scenarios, temporarily remove adjacent glass or PET.

2. Connect end cap to vertical trim. Install the vertical trim to panel edge and insert the tabs of the end cap trim into the end of the glass base trim pair until fully seated.

Tip: Reinstall any glass or PET that was removed in Step 1.

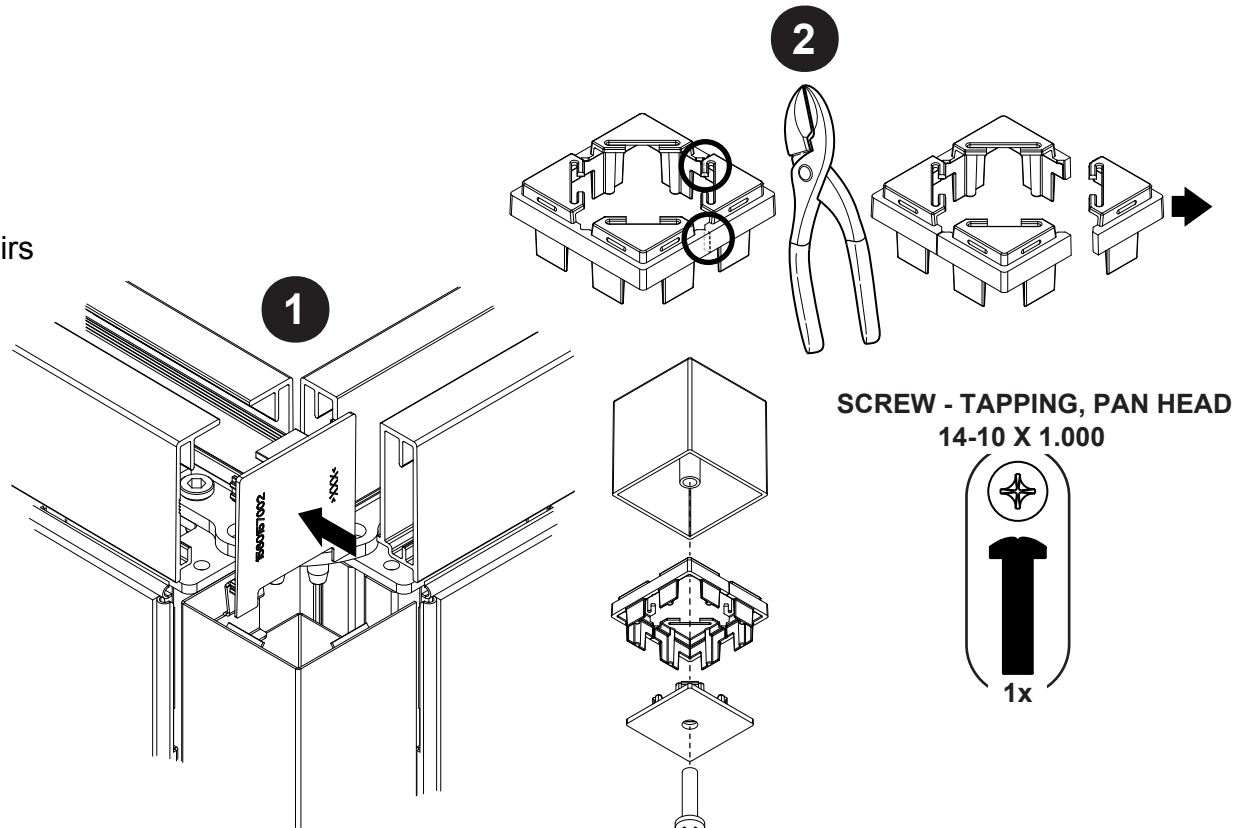
3. Install end-of-run trims with a rubber hammer at EOR clip locations to ensure engagement.

Tip: Use wood blocks to avoid denting the end trims with the rubber hammer.



For L, T, or change-of-height junctions

1. Insert light seal fillers into all glass base trim pairs and/or PET extrusion ends on the tallest panel(s) facing the junction.
2. If necessary, cut or break away pieces of the transition cap insert to allow clearance for panel connectors.
3. Assemble cube trim to transition cap using the L/T washer and the included screw.
4. Attach cube assembly to top of corner filler.



For X junctions

1. Insert light seal fillers into all glass base trim pairs and/or PET extrusion ends facing the junction.
3. For X junctions cube is used without transition cap, washer, and screw.
4. Attach cube to X junction by inserting between the panel trims as shown.

